Think Automation and beyond...

E-Stop Switches
The Ultimate in Safety

# proitectuc PEOPLE \& PRODUCTIVITY 

For more than 70 years, IDEC has produced reliable and high-quality emergency stops, making the point of contact between humans and machines easy, safe and secure. By developing products that enhance the safety and well-being of workers and machinery, IDEC innovations have helped shape the global industrial automation marketplace. This includes collaboration with various agencies to increase international standardization within the manufacturing industry.


IDEC engineers spend years researching and testing to develop the ideal shape, size and feel for each emergency stop switch. As a result, IDEC provides safe, efficient and comfortable E-Stops for any machine or application that needs to meet established international and US requirements for workplace safety.


IDEC emergency stop switches transformed the way E-Stops are designed by introducing exclusive "Safe Break Action" technology to ensure a machine will stop.

By automatically turning off the machine when the contact block and actuator are improperly installed or damaged, all IDEC E-Stops meet or exceed international safety standards (ISO 13850 and EN60947-5-5) and reduce the effects of these failures.

Underwriters Laboratories (UL) Category NISD and NISD2 ratings allow IDEC X-series and XW emergency stop devices to perform a Category 0 or Category 1 stop function as defined in the ANSI/NFPA79, "Electrical Standard for Industrial Machinery." These devices have also been investigated for functionality, fire and electrical shock safety. Most models are Type 4X rated for additional protection against water penetration and corrosion, providing an additional level of security.

# OPERATOR 

 SAFETY IS OUR PRIORITYIDEC X-series switches use "Safe Break Action," a unique reverse-energy structure that disconnects Normally Closed (NC) contacts, guaranteeing shut-off even if the emergency switch is damaged or the contact blocks separate.

- Conventional E-Stops use spring pressure on NC contacts, which increases the likelihood of the E-Stop failing in an unsafe condition
- Improper installation or excessive force may render them incapable of stopping a machine
- "Safe Break Action" E-Stops with reverse-energy structure always default to a safe condition


## IDEC X-Series

With X-series emergency stop switches, the potential energy level of the latched status is lower than that of normal status. In the event the switch is damaged due to excessive shocks, the NC contacts will turn off, thus stopping the machine (patented design).


## $<$ MERGENCr



## Preventing accidental reset: Padlock E-Stops

Developed to prevent unauthorized or accidental resetting of latched emergency stop switches by allowing the use of up to 12 personal padlocks, XN4E padlock-type E-Stops increase operator safety during machine maintenance. By preventing any unauthorized resetting of the latched emergency stop switch, these switches make service safer to perform.

# 2-IN-1 E-STOPS OFFER MORE 

X-series emergency stops can be reset either by pulling or turning the operator (push-to-lock, pull/turn-to-reset). Traditional E-Stops only offer a single reset option. With IDEC X-series E-Stops, you get both options in one switch, providing an extra level of protection for workers when unforeseen events occur.



## AN E-STOP FOR EVERY APPLCAIION

IDEC E-Stops can be used in any machine application requiring worker safety. Typical markets include, but are not limited to:

- Packaging
- Food \& Beverage Processing
- Printing
- Pharmaceutical
- Chemical Processing
- Material Handling
- Machine Tools
- Plastics Processing
- Oil \& Gas
- Petrochemical
- Paint Manufacturing \& Paint Booths
- Semiconductor \& Electronics Manufacturing
- Robotics
- Automotive
- People Moving
safe break technology

See previous page for details.
panel hole size
operator sizes
number of contacts
terminal connection

## operation

illumination
certifications

## General Purpose E-Stop Switches



## XA

Ideal for smaller
machines. Mount in a 16 mm hole and have shallow depth behind the panel.


## xw

Rugged construction and mount in a 22 mm panel hole secured from the back, so they cannot be defeated.


PCB, solder, solder/tab


Push-to-lock, pull or turn-to-reset

040 mm ,
$\emptyset 60 \mathrm{~mm}$

## up to 4

## screw


$0^{1}$

C $\in \mathbb{C}$
 Keeping It Clean:Smooth E-Stops
X6 and XW E-Stops feature smooth buttons that resist dirt and dust buildup. These large, ergonomic buttons offer a sleek, updated look and user-friendly operation for applications requiring higher-levels of - cleanliness, such food and beverage.

## X6 16mm E-STOPS

|  | Operator | NC Contact | Part Number |
| :---: | :---: | :---: | :---: |
|  | 30 mm Mushroom Push-to-lock <br> Pull or Turn-to-reset Switch | 1 NC | AB6E-3BV01PTRH |
|  |  | 2NC | AB6E-3BVO2PTRH |
| 40mm Mushroom Push-to-lock Pull or Turn-to-reset Switch |  | 1 NC | AB6E-4BV01PTRH |
|  |  | 2NC | AB6E-4BVO2PTRH |
| 30mm Mushroom Push-to-lock Pull or Turn-to-reset Switch |  | 1 NC | AB6E-3BV01PTRM |
|  |  | 2NC | AB6E-3BV02PTRM |
| 40mm Mushroom Push-to-lock Pull or Turn-to-reset Switch |  | 1 NC | AB6E-4BV01PTRM |
|  |  | 2NC | AB6E-4BV02PTRM |
| 30mm Mushroom Push-to-lock Pull or Turn-to-reset Switch |  | 1 NC | AB6E-3BV01PTY |
|  |  | 2NC | AB6E-3BV02PTY |
|  |  | 1 NC | AB6E-4BV01PTY |
|  |  | 2NC | AB6E-4BV02PTY |

[^0]
## XA 16 mm E-STOPS



## XW 22mm E-STOPS

|  | Operator | Nontact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: |

1. The light is independent of the position of the switch, except for push-on LED type. 2. The light only operates when the switch is pressed, as it is internally wired.

## XW 22mm E-STOPS WITH MECHANICAL INDICATOR

| Illumination | Operator | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: |
| Non-Illuminated | 1NC | - | XW1E-BV4TG01MR |  |

HW 22mm E-STOPS

| Operator | Bezel | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: |
| 40mm Mushroom Push-to-lock Turn-to-reset | Plastic | - | 1N0 | HW1B-V4F10-R |
|  |  | 1NC | - | HW1B-V4F01-R |
|  |  | 1NC | 1N0 | HW1B-V4F11-R |
|  |  | 2NC | - | HW1B-V4F02-R |
|  | Metal | - | 1N0 | HW4B-V4F10-R |
|  |  | 1NC | - | HW4B-V4F01-R |
|  |  | 1NC | 1N0 | HW4B-V4F11-R |
|  |  | 2NC | - | HW4B-V4F02-R |
| 40mm Mushroom Push-Pull Reset | Plastic | - | 1N0 | HW1B-Y2F10-R |
|  |  | 1NC | - | HW1B-Y2F01-R |
|  |  | 1NC | 1N0 | HW1B-Y2F11-R |
|  |  | 2NC | - | HW1B-Y2F02-R |
|  | Metal | - | 1N0 | HW4B-Y2F10-R |
|  |  | 1 NC | - | HW4B-Y2F01-R |
|  |  | 1NC | 1N0 | HW4B-Y2F11-R |
|  |  | 2NC | - | HW4B-Y2F02-R |
| 40mm Mushroom Push-to-lock Turn-to-reset | Plastic | - | 1N0 | HW1B-X4F10-R |
|  |  | 1NC | - | HW1B-X4F01-R |
|  |  | 1NC | 1N0 | HW1B-X4F11-R |
|  |  | 2NC | - | HW1B-X4F02-R |
|  | Metal | - | 1N0 | HW4B-X4F10-R |
|  |  | 1NC | - | HW4B-X4F01-R |
|  |  | 1NC | 1N0 | HW4B-X4F11-R |
|  |  | 2NC | - | HW4B-X4F02-R |
| 40mm Mushroom EMO Push-to-lock Turn-to-reset | Plastic | - | 1N0 | HW1B-V4F10-R-EM0-2 |
|  |  | 1NC | - | HW1B-V4F01-R-EMO-2 |
|  |  | 1NC | 1N0 | HW1B-V4F11-R-EM0-2 |
|  |  | 2NC | - | HW1B-V4F02-R-EM0-2 |
|  | Metal | - | 1N0 | HW4B-V4F10-R-EM0-2 |
|  |  | 1NC | - | HW4B-V4F01-R-EM0-2 |
|  |  | 1NC | 1N0 | HW4B-V4F11-R-EM0-2 |
|  |  | 2NC | - | HW4B-V4FO2-R-EM0-2 |
| 60mm Mushroom Push-to-lock Turn-to-reset | Plastic | - | 1N0 | HW1B-V5F10-R |
|  |  | 1NC | - | HW1B-V5F01-R |
|  |  | 1NC | 1N0 | HW1B-V5F11-R |
|  |  | 2NC | - | HW1B-V5F02-R |

## HW 22mm UNIBODY E-STOPS



## HN 30mm UNIBODY E-STOPS

| Illumination | Operator | Bezel | Lamp | NC Contact | NO Contact |
| :---: | :--- | :--- | :--- | :--- | :--- | Part Number

## EU2B 30mm HAZARDOUS LOCATION E-STOPS

| Illumination | Operator | Terminals | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Non-Illuminated |  | Fingersafe | 1NC | - | EU2B-YBV301FR |
|  |  | 1NC | 1N0 | EU2B-YBV311FR |
|  |  | 2NC | - | EU2B-YBV302FR |
|  |  | 2NC | 1NOsf | EU2B-YBV312FR |
|  |  | 3NC | - | EU2B-YBV303FR |
|  |  | Standard Screw | 1NC | - | EU2B-YBV301CR |
|  |  | 1NC | 1N0 | EU2B-YBV311CR |
|  |  | 2NC | - | EU2B-YBV302CR |
|  |  | 2NC | 1N0 | EU2B-YBV312CR |
|  |  | 3NC | - | EU2B-YBV303CR |

XN1E 30mm E-STOPS


1. The light is independent of the position of the switch, except for push-on LED type. 2. The light only operates when the switch is pressed, as it is internally wired.

## XN4E 30mm PADLOCK E-STOPS

| Illumination | Operator | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: |
| Non-Illuminated | 1NC | 1NO | XN4E-BL411MR |  |

1. The light is independent of the position of the switch, except for push-on LED type. 2. The light only operates when the switch is pressed, as it is internally wired.

## XN5E 30mm FLUSH MOUNT BEZEL E-STOPS

| Illumination | Operator | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: |

[^1]HW E-STOP ENCLOSURES

|  | Size \& Reset | Bezel | NC Contact | NO Contact | Part Number |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 29mm Push-to-lock <br> Turn-to-reset | Plastic <br> Metal | 1NC | 1N0 | FB1W-HW1B-V311R |
|  |  |  | 2NC | - | FB1W-HW1B-V302R |
|  |  |  | 1NC | 1N0 | FB1W-HW4B-V311R |
|  |  |  | 2NC | - | FB1W-HW4B-V302R |
|  | 40mm Push-to-lock Turn-to-reset | Plastic <br> Metal | 1NC | 1N0 | FB1W-HW1B-V411R |
|  |  |  | 2NC | - | FB1W-HW1B-V402R |
|  |  |  | 1NC | 1N0 | FB1W-HW4B-V411R |
|  |  |  | 2NC | - | FB1W-HW4B-V402R |
|  | 40mm Push-to-lock Turn-to-reset | Plastic <br> Metal | 1NC | 1N0 | FB1W-HW1B-Y211R |
|  |  |  | 2NC | - | FB1W-HW1B-Y202R |
|  |  |  | 1NC | 1N0 | FB1W-HW4B-Y211R |
|  |  |  | 2NC | - | FB1W-HW4B-Y202R |
|  | 40mm Push-to-lock <br> Turn-to-reset | Plastic <br> Metal | 1NC | 1N0 | FB1W-HW1B-X411R |
|  |  |  | 2NC | - | FB1W-HW1B-X402R |
|  |  |  | 1NC | 1N0 | FB1W-HW4B-X411R |
|  |  |  | 2NC | - | FB1W-HW4B-X402R |
|  | 40mm EMO Push-to-lock <br> Turn-to-reset | Plastic <br> Metal | 1NC | 1N0 | FB1W-HW1B-V411R-EMO-2 |
|  |  |  | 2NC | - | FB1W-HW1B-V402R-EMO-2 |
|  |  |  | 1NC | 1N0 | FB1W-HW4B-V411R-EMO-2 |
|  |  |  | 2NC | - | FB1W-HW4B-V402R-EMO-2 |

## XW E-STOP ENCLOSURES

| Size \& Reset | NC Contact | NO Contact | Part Number |
| :--- | :---: | :---: | :---: | :---: |

ACCESSORIES


## NAMEPLATES

|  | Size and Style | ID | OD | Part Number |
| :---: | :---: | :---: | :---: | :---: |
|  | 16mm Blank | 16 mm | 60 mm | HAAV4-0 |
|  | 16mm "Emergency Stop" | 16 mm | 60 mm | HAAV4-27 |
|  | 22mm Blank | 22 mm | 60 mm | HWAV-0 |
|  | 22mm "Emergency Stop" | 22 mm | 60 mm | HWAV-27 |
|  | 22mm "Emergency Stop" For Jumbo Mushroom | 22 mm | 80 mm | HWAV5-27 |
|  | 30mm Blank | 30 mm | 60 mm | HNAV-0 |
|  | 30 mm "Emergency Stop" | 30 mm | 60mm | HNAV-27 |

## SWITCH GUARDS

|  | E-Stop Series | E-Stop Type | Applicable Standard | Part Number |
| :---: | :---: | :---: | :---: | :---: |
|  | 16 mm XA | $29 \mathrm{~mm} \& 40 \mathrm{~mm}$ Mushroom Head | SEMI S2 Compliant (Approved by TUV) | XA9Z-KG1 |
|  | 22 mm HW \& XW | $29 \mathrm{~mm} \& 40 \mathrm{~mm}$ Mushroom Head | SEMI S2-0703, <br> 12.5.1 Compliant | HW9Z-KG1 |
|  |  |  | SEMI S2 Compliant (Approved by TUV) | HW9Z-KG3 |
|  |  | $29 \mathrm{~mm} \& 40 \mathrm{~mm}$ Mushroom Head | $\begin{aligned} & \text { SEMI S2-0703 } \\ & \text { 12.5.1 \& SEMATECH } \\ & \text { Compliant } \end{aligned}$ | HW9Z-KG2 |
|  |  | 60 mm <br> Mushroom Head | SEMI S2 Compliant (Approved by TUV) \& SEMATECH | HW9Z-KG4 |
|  | $30 \mathrm{~mm} \mathrm{XN1E}$ | $40 \mathrm{~mm} \& 60 \mathrm{~mm}$ Mushroom Head | SEMI S2 Compliant ISO 13850 Compliant (Approved by TUV) | XN9Z-KG1 |

## YOUR SINGLE SOURCE SOLUTION

For more than 70 years, IDEC has focused on creating highquality and reliable control and automation products, while giving you personalized service and customized solutions to keep your applications up and running.


HMI


## \| DEC Think Automation and beyond....

## WWW.|DEC.com

USA
IDEC Corporation
Tel: (408) 747-0550 opencontact@IDEC.com

Canada
IDEC Canada Ltd.
Tel: (905) 890-8561 sales@ca.IDEC.com

Australia
IDEC Australia Pty. Ltd.
Tel: +61-3-8523-5900
sales@au.IDEC.com

Japan
IDEC Corporation
Tel: +81-6-6398-2527
marketing@IDEC.co.jp
Thailand
IDEC Asia (Thailand) Co.,LTD.
Tel:+66-2-392-9765
sales@th.idec.com

Germany
APEM GmbH
Tel: +49-40-25 30 54-0
service@eu.IDEC.com
Hong Kong
IDEC Izumi (H.K.) Co., Ltd.
Tel: +852-2803-8989
info@hk.IDEC.com

China/Beijing IDEC (Beijing) Corporation Tel: +86-10-6581-6131 idec@cn.IDEC.com

China/Shanghai IDEC (Shanghai) Corporation Tel: +86-21-6135-1515 idec@cn.IDEC.com

China/Shenzhen IDEC (Shenzhen) Corporation Tel: +86-755-8356-2977 idec@cn.IDEC.com

Singapore IDEC Asia Pte. Ltd.
Tel: +65-6746-1155 info@sg.IDEC.com

Taiwan
IDEC Taiwan Corporation Tel: +886-2-2698-3929 service@tw.IDEC.com


[^0]:    Note: To order the shorter version (19.5mm behind the panel), remove the " $T$ " from the part number.

[^1]:    1. The light is independent of the position of the switch, except for push-on LED type. 2. The light only operates when the switch is pressed, as it is internally wired.
